

Page 1

Wednesday, October 15, 2014 12:53:32 PM

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Seal-125"

Cust Item ID:

Customer:

Reference:

Run Start *NR1*

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
-----------------	---------------------

D2464 Rev B

100

0.00

100

Packaging

10

DAS
66-
9-89

OCT 27 2014

Packaging

Memo

0.00

Packaging

Cut SEAL D2464-1250, AT 125.00" long

110

QC6- Inspect dimensions to drawing

0.00

110

DAS
9
9.89

DAS
29
9-89

10

OCT 27 2014

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location	PRG	0.00
--------------------------------------	-----	------

0.00

120

DAS
03
9-89

10

OCT 2-7 2014

Packaging

Memo

0.00

Packaging

Work Order ID 125579

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125579

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Item ID: D2464-1250 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Seal-125"
Start Date: 10/15/2014 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 10/15/2014 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

14/10/28 JH

14-10-28

Picklist Print

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Work Order ID: 125579

125579

Parent Item: D2464-1250

D2464-1250

Parent Item Name: Seal-125"

Start Date: 10/15/2014

Required Date: 10/15/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 14.10.15 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2464

Manufactured

No

f

1,069.900

105

D2464

DAS

06

Seal(\$per foot)

9-89

OCT 27 2014

Location

Loc Qty

Loc Code

ST409

1069.9

110770

96.28

121946

958

83543

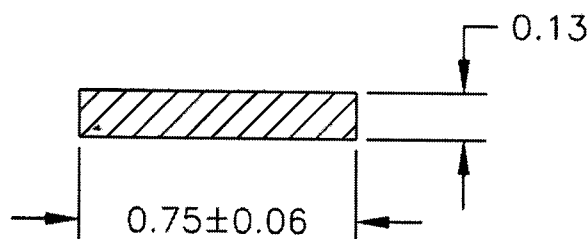
15.62

105



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2464	REV. B SHEET 1 OF 1
DATE 05.01.07		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.11	NEW ISSUE	
B	05.01.07	REMOVE 'REF'; ADD SPEC	

SPECIFICATION CONTROL DRAWING



1470-17
125529 M.C.S.
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
RETURN TO
ENGINEERING
GROUP COPY

D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

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